

VRLA (VALVE REGULATED LEAD ACID) BATTERY

Installation, Operation and Maintenance Manual 12V & 2V

HIGH RATE (HRL, HRXL)
RESERVE POWER
(FM, EOS)
PURE LEAD (NPL)
HIGH TEMP (HTB, CXL4)

Version 3.0

Important Safety Instructions

Please read this installation, operation and maintenance (IO&M)



manual carefully. All VRLA cells and batteries from Narada are safe when handled and operated in accordance with the precautions and recommendations outlined in this document. ONLY PERSONNEL TRAINED IN THE SAFE HANDLING OF BATTERIES AND OTHER LIVE ELECTRICAL EQUIPMENT SHOULD BE ALLOWED TO WORK ON ANY BATTERY SYSTEM.

- DO NOT attempt to remove any component or part of the battery. VRLA batteries are not repairable.
- VRLA batteries are fully recyclable. Contact your nearest Narada service center to safely dispose of your spent battery
- DO NOT SMOKE, have a naked flame or cause a spark near a battery
- DO NOT use any organic solvent to clean the battery
- ALWAYS use insulated tools when working on or near a battery since using an uninsulated tool could

- cause a battery short circuit that can lead to serious bodily injury
- ALWAYS wear eye protection when working on a battery
- DO NOT wear a watch or metallic jewelry when working on a battery as they can cause a short circuit
- DO NOT charge batteries in a sealed (airtight) container or enclosure
- In the unlikely event of eye or skin exposure to acid clean the affected area with plenty of clean water, then seek medical help

<u>California Proposition 65 warning:</u> Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm, and during charging, strong inorganic acid mists containing sulfuric acid are evolved, a chemical known to the State of California to cause cancer. Wash hands after handling.

Danger	Electricity Danger	Wear eye protection	Do not short circuit	Keep children away
			Pb	71 ®
Read the manual	No smoking, no naked flame, no sparks	Pb Recycle	Do not put battery in the trash can	Recognized by UL as a component

1. Receipt of shipment

Examine the batteries received for any signs of physical damage and that the contents of the shipment agree with the packing slip. Report any damage or discrepancy immediately to Narada. Since VRLA batteries contain acid in fiberglass separators, use rubber gloves when handling a physically damaged battery.

2. Storage

All VRLA batteries should be stored in a cool, dry place and away from exposure to sunlight or other sources of heat. Since batteries lose charge over time, they need to be given a freshening charge at regular intervals. These intervals are determined by the storage temperature; batteries lose charge faster at warmer temperatures – storage time is cut by 50% for every 10°C (18°F) rise in temperature. The maximum storage times between freshening charges are given below. Failure to follow our freshening charge recommendations will void the warranty of the battery.

Note that batteries must always be fully charged before they are stored.

VRLA series	Storage Temperature	Recharge criteria¹	
VILA Series	Range	Months	ocv
HRL / HRXL / FM	0°C to 35°C (32°F to 95°F)	6	2.10 VPC
EOS	-20°C to 40°C (-4°F to 104°F)	12	2.10 VPC
NPL / CXL4	-20°C to 40°C (-4°F to 104°F)	12	2.05 VPC
нтв	-20°C to 40°C (-4°F to 104°F)	24	2.05 VPC

Table 1: Freshening charge and storage criteria

VRLA series	Freshening Voltage	Maximum Current
HRL / HRXL /FM	14.4V	0.20C ₂₀ amp
EOS	2.35 VPC	0.20C ₁₀ amp
NPL / CXL4	14.4V	0.25C ₁₀ amp
HTB	14.4V	0.25C ₁₀ amp

Table 2: Recharge voltage and current parameters

 $^{^{\}rm 1}$ Recharge whichever occurs first; OCV threshold or Months of Storage



3. Installation

· Ambient temperature

VRLA batteries must be installed in clean, dry areas and away from direct exposure to heat sources such as sunlight. The optimal operating temperature range for VRLA batteries is between 68°F (20°C) and 77°F (25°C). The actual operating temperature range can be as wide as -40°F (-40°C) to 140°F (60°C). Please consult the battery's data sheet for its specific operating temperature range.

Ventilation

Although VRLA batteries release minute quantities of gas during normal operations (the recombination efficiency is >99%) they must not be installed in airtight enclosures. The battery enclosure is acceptable as long as it affords normal ventilation that is sufficient to keep the batteries cool and prevent the accumulation of hydrogen gas in case the charger inadvertently overcharges the batteries. Finally, all batteries must be installed in accordance with not only the manufacturer's recommendations but must also comply with all relevant local, state and federal regulations.

Torque

It is extremely important to make sure all inter-battery or inter-cell connectors are torqued to the manufacturer's recommended setting, as shown in Table 1. A loose connection can cause problems such as incorrect charge voltage at the battery terminals, cable overheating and unnecessary voltage drops due to higher connection resistance.

Terminal	Torque		
rerminai	N-m	In-lb	
M5-F	6±1	53.4±8.9	
M6-F / M6-M	8±1	71.2±8.9	
M8-F	10±1	89.0±8.9	

Table 3: Recommended torque values

4. Charging

Float voltage

The float charge voltages for the various VRLA battery families at 77°F (25°C) are shown below, along with the maximum recommended charge currents and the temperature compensation coefficients. Note that the compensation coefficient is inversely related to the temperature – charge voltage must be lowered when the temperature rises and raised when the temperature drops. Table 4 below shows the recommended float charging parameters.

• Equalizing charge voltage

The equalize charge voltages for the various VRLA battery families at 77°F (25°C) are shown in the following table. Equalize charging should be used when batteries have been on open circuit for an extended period of time and need freshening. (2-3 months or longer, less than 2.13VPC and or have a battery to battery voltage differential of 0.05VPC or greater). The equalizing charge voltages listed in Table 4 should be limited to 16 hours.

The charge current for both float and equalizing

Models	Volts per ce 77°F (Temperature		
Woders	Float	Equalize	Compensation	
HRL / HRXL	2.23	2.35–2.40	±3.0mV/cell/°C (±1.7mV/cell/°F)	
НТВ	2.24 VPC at 95°F (35°C)	2.30 VPC at 95°F (35°C)	±3mV/cell/°C variation from 35°C	
NPL / CXL4 / FM	2.25–2.27	2.35–2.40	±3mV/cell/°C (±1.7mV/cell/°F)	
EOS	2.25–2.27	2.35–2.40	±3.6mV/cell/°C (±2mV/cell/°F)	

charge must be limited to its C₅ (in amps) to 1.75 VPC

Table 4: Voltage, current and temperature compensation

Ripple current

Since ripple currents are damaging to batteries and shorten their life we recommend limiting the ripple content of the charger to 0.5% RMS and 1.5% peak-to-peak of the float charge voltage.

5. State of charge (SOC)

The SOC of a battery can be determined by measuring its open circuit voltage (OCV) using a high quality digital voltmeter. The battery must have been at rest preferably for 24 hours (but for no less than 8 hours) before an OCV reading is taken. Table 5 shows the relationship between SOC and OCV. Batteries must be recharged once every 6 months during cooler months and every 3 months during warmer months, or when the OCV drops to 2.10 VPC, whichever occurs earlier. See Section 2 above for more details.

Volts per cell / (12V nom)	State of charge (SOC)
2.12V or higher 12.72V or higher	100%
2.09 – 2.10V 12.54 - 12.6 V	80%
2.05 – 2.08V 12.3 - 12.48 V	60%
2.01 – 2.04V 12.06 - 12.24 V	40%
1.97 – 2.00V 11.82 – 12.00 V	20%

Table 5: Relationship between SOC and OCV

6. Battery discharge

Batteries should not be overdischarged as it is detrimental to its life expectancy. To prevent an overdischarge the end of discharge voltage (EODV) must be limited to a value based on the discharge rate. A low voltage cutoff should also be included in the load circuit to prevent an accidental overdischarge. MPINarada data sheets are formatted to show only acceptable discharge rate – EODV combinations. Narada does not recommend discharging cells to under 1.60 VPC and no longer than 15 min.





Two other factors are relevant when discussing battery discharges. First, batteries must not be left in a discharged state, and must be charged immediately after a discharge. Second,

MPINarada battery discharge rates are given for a reference temperature of 77°F (25°C). At temperatures above the reference the capacity increases at the expense of life, while at temperatures below the reference capacity diminishes and extends battery life. Please refer to industry standard IEEE 1188 for more information on the effect of temperature on battery capacity.

7. Commissioning discharge

Batteries should be float charged for a minimum of 72 hours before discharge testing is performed. It is recommended but not required to perform an Equalize Charge for 8-12 hours, no more than 16 hours. If the average battery voltage is less than 2.12 VPC Equalize Charging is required.

8. Maintenance and record keeping

MPINarada VRLA batteries do not require periodic watering. However, for optimum life and performance they must be kept clean; cleaning should be done with only a damp cloth, avoiding the use of any organic solvents. Below are the recommended maintenance procedures.

. Monthly maintenance (Recommended)

- ✓ Keep battery room /site clean.
- Check each battery for cleanliness and look for signs of damage due to overheating, particularly at and around the terminals and on the cables.
- Record battery / cabinet ambient temperature.
- ✓ Measure and record the total string float voltage and float charge current at the closest point to the battery or battery string termination. The string voltage should read (N × Recommended float voltage), where N is the number of cells in the series string.

• Quarterly maintenance (Recommended)

✓ Perform monthly maintenance procedure.

Quarterly maintenance (Required)

- Measure and record voltage of each individual on-line battery/cell of the string. If any jar (cell) varies by more than 0.10 VPC from the string average, (13V and 6.5V for a 12V and 6V battery, respectively) equalize the string as noted in Section 4 on equalizing charge. If the problem exists, the batteries may require replacement based.
- Perform an impedance /conductance /resistance test to verify battery change from Baseline or Reference.
- Record UPS Ripple Voltage and Current to insure it is within individual battery parameters. If Applicable (Recommended)
- Record battery / cabinet ambient temperature.

Annual maintenance (Required)

- ✓ Perform quarterly maintenance procedures.
- Check all connections for looseness and retorque them as necessary.
- Record UPS Ripple Voltage and Current to insure it is within individual battery parameters. (if applicable)

Annual maintenance (Recommended)

- ✓ Conduct a load test to 30-40% depth of discharge (DOD) (Recommended)
- ✓ Retorque all connection terminals.

All of the records should be carefully kept in a logbook as MPINarada will require all maintenance records in the event of a warranty claim. The logbook should also record any unusual activity such as power outages, rectifier/UPS alarms, etc.

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